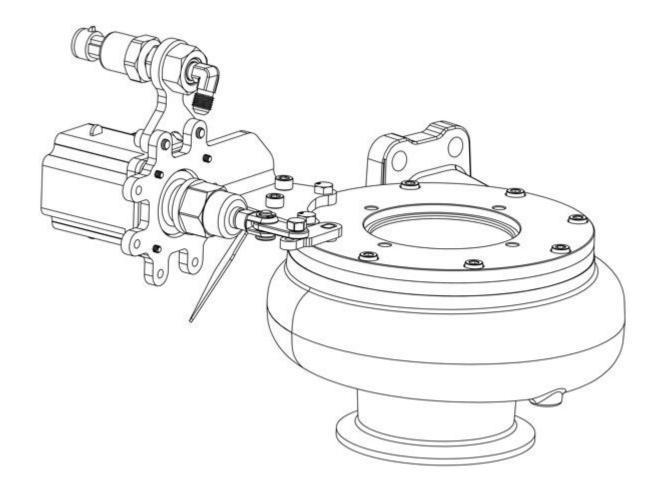


Diesel Power Source Dodge Cummins Turbonator® Electronic VGT Installation Instructions





Warning

If the fasteners on the nozzle ring cover are removed or loosened for any reason during installation, they must be torqued to exactly 170 in-lbs before operation.

To clock the turbo and the actuator for installation, it may be necessary to remove the fasteners, but they must be precisely torqued to **170 in-lbs** when reinstalled. Failing to do so will void the warranty and could result in turbo damage during operation.

After installation, drive the truck for approximately 100 miles then, while the truck is warm re-torque the fasteners to **170 in-lbs.** The bolts sometimes loosen up after being heated and cooled a few times.

Additionally, the recommended maintenance for this turbo is that these fasteners need to be retorqued to the same spec at 300 and 600 miles after initial installation. **Hot torquing to 170 in-lbs** at each maintenance mileage point is recommended.

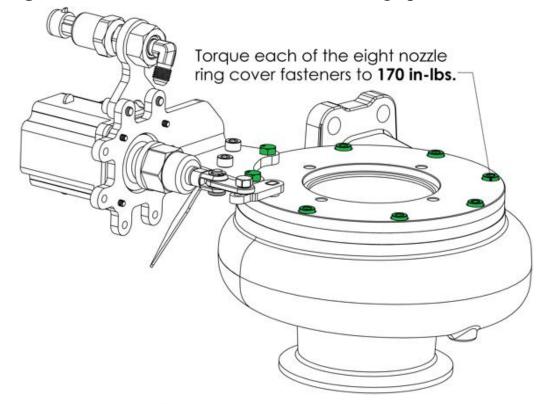




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On/Off Exhaust Brake Cable

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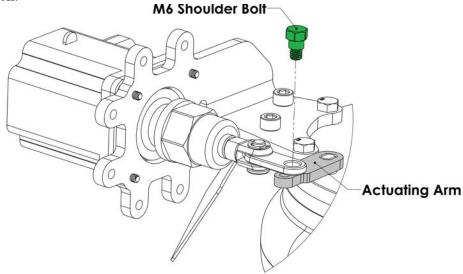
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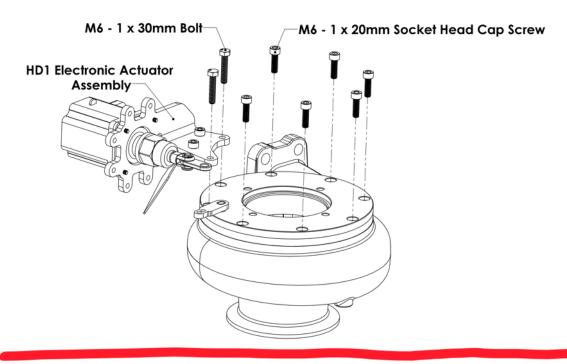
HD1 Electronic Actuator Clocking Instructions:

If you purchased a Turbonator® electronic VGT turbo, your turbo will have the HD1 electronic actuator preinstalled and clocked for your specific application. These instructions are intended for customers who upgraded to the electronic actuator or customers who need to change the clocking of their preinstalled electronic actuator to fit their unique application.

Step #1: Remove the custom M6 shoulder bolt from the actuating arm located on your VGT turbine housing using a 10mm wrench.

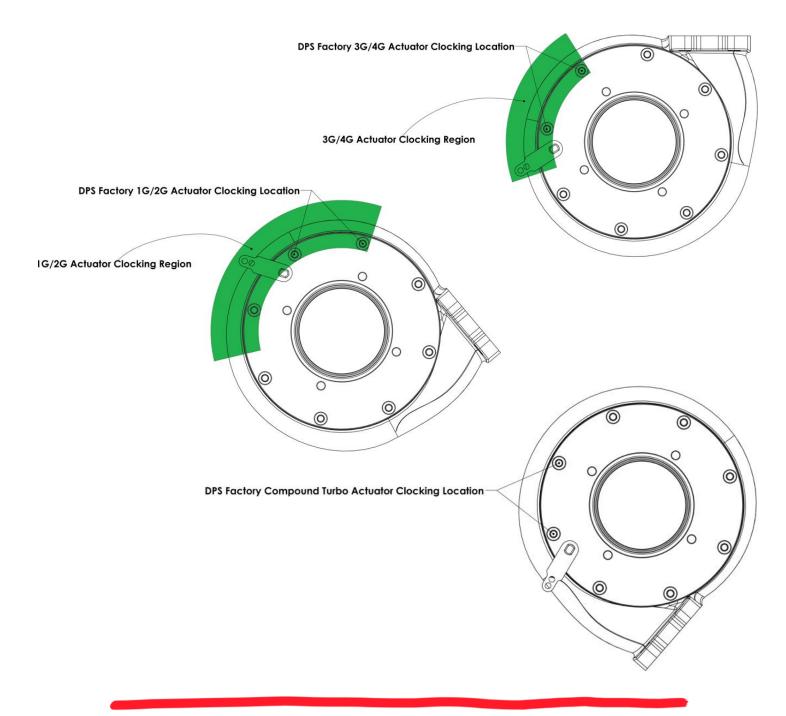


<u>Step #2:</u> Remove all six M6 – 1 x 20mm socket head cap screws, and two M6 – 1 x 30mm bolts from your VGT turbine housing. Once removed nothing is holding the nozzle ring assembly in place. Be careful and don't let the nozzle ring assembly fall out of the turbine housing.





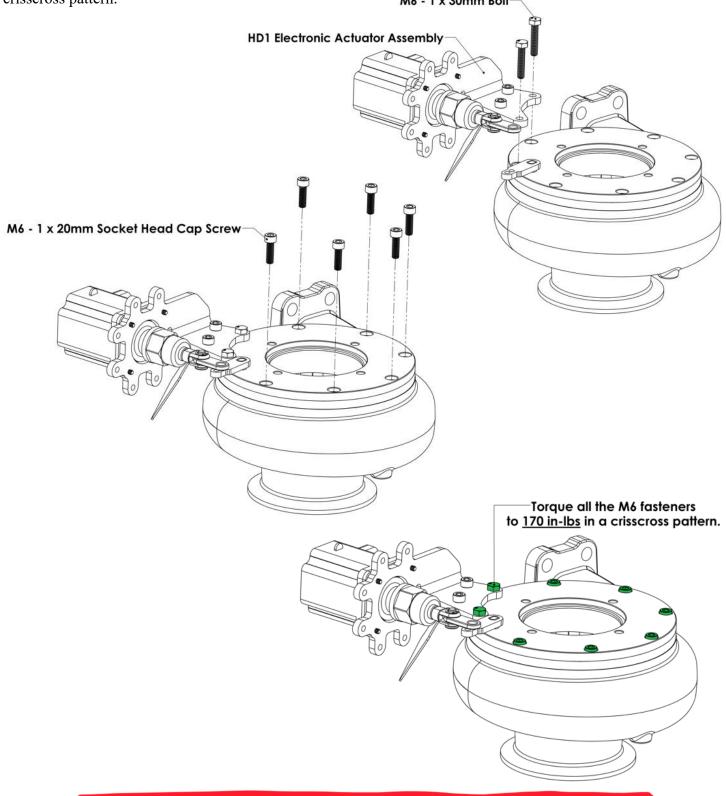
Step #3: Pull the nozzle ring assembly out of the VGT turbine housing and clock it according to the images below. The images show the "DPS Factory Clocking Locations" that have been verified to fit their specific applications with 3D scans. The images also show "Actuator Clocking Regions" which are areas where the actuator can be clocked but clearance for any surrounding components is not verified. Ensure the actuator mounting location (2 holes clockwise of the actuating arm) stays within the green actuator clocking regions shown below. Do not clock the actuator outside these regions. Doing so will leave your electronic actuator susceptible to excessive heat, while also making it difficult to mount your exhaust pressure sensor and steel tubing as described in the "Pressure Sensor Mounting Instructions" section of these instructions.





Step #4: Once your desired actuator clocking location has been determined. Fasten the HD1 electronic actuator assembly to the VGT housing using two M6 – 1 x 30mm bolts. Then fasten the remaining six M6 -1 x 20mm socket head cap screws to the VGT turbine housing. Once finger tight torque each M6 fastener to $\underline{170 \text{ in-lbs}}$ in a crisscross pattern.

M6 - 1 x 30mm Bolt—

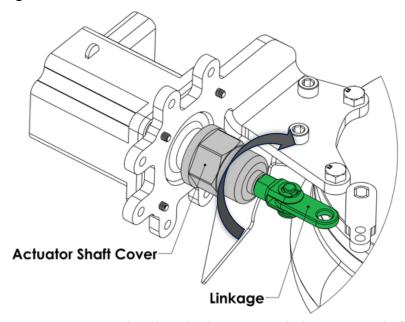




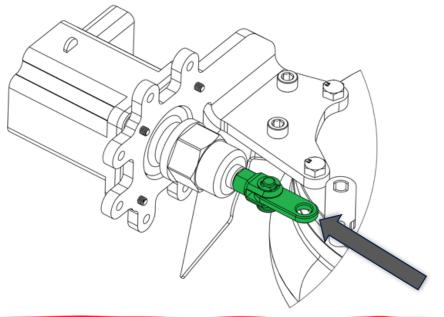
HD1 Electronic Actuator Connecting Instructions:

If the HD1 electronic actuator is not connected to the Turbonator® VGT turbine housing as depicted in the instructions below. It will not self-calibrate correctly and could result in pour performance. Make sure to follow the below instructions very carefully to ensure you connect the actuator to the housing correctly.

<u>Step #1:</u> Tighten the actuator shaft cover and linkage all the way towards the body of the HD1 electronic actuator. The cover and linkage might be tightened together. If they are use a 27mm wrench on the cover, and a 10mm wrench on the linkage to loosen them from each other.

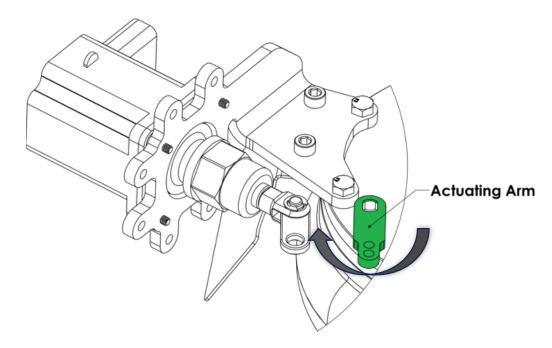


<u>Step #2:</u> With the actuator not yet connected to the wire harness, push the actuator shaft all the way into the body of the actuator until it can't move any further. This is known as your actuators "zero position" or "closed position". When the actuator isn't powered, you should be able to push or pull the shaft with your hands.

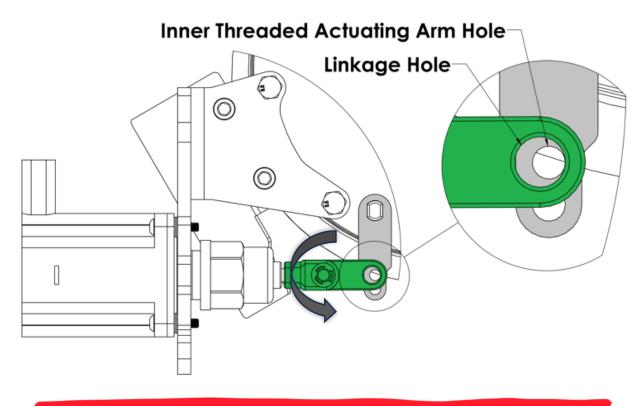




<u>Step #3:</u> Rotate the actuating arm located on your VGT turbine housing in the clockwise direction until it can't rotate any further. This position is known as the housing's "zero position" or "closed position" where all the vanes in your housing are closed shut.

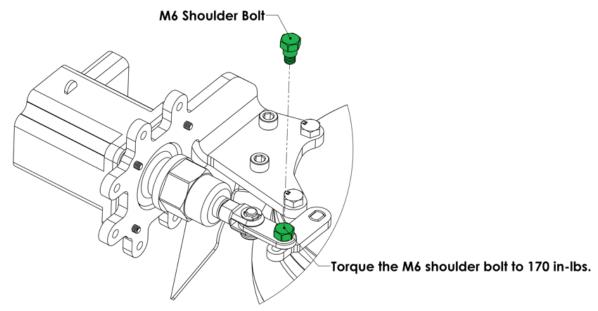


<u>Step #4:</u> With the actuator shaft and actuating arm both in their zero positions. Loosen the linkage away from the body of the actuator a half turn at a time until the linkage hole touches the inner threaded actuating arm hole (threaded hole with the smallest radius to the actuating arms center of rotation) as shown in the image below.

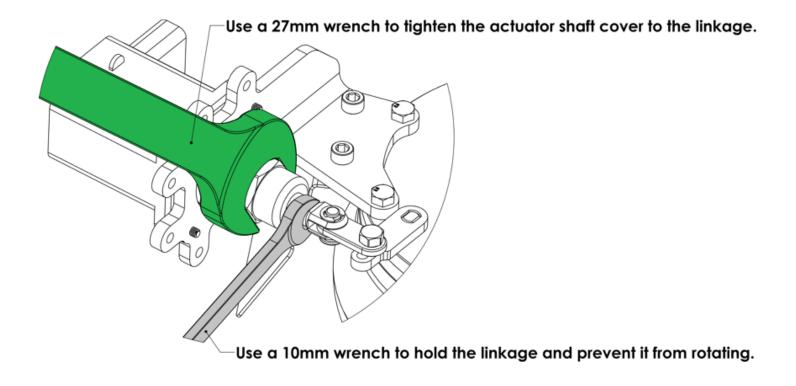




Step #5: Once aligned like the image above. Apply a small amount of blue Loctite to the threads of the custom M6 shoulder bolt. Then thread the shoulder bolt through the linkage and into the inner threaded hole of the actuating arm. Once finger tight torque it to <u>170 in-lbs</u> using a 10mm socket.

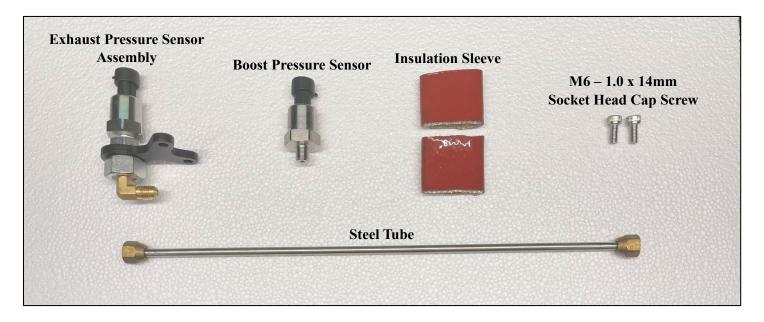


Step #6: Loosen the actuator shaft cover away from the body of the actuator until it tightens against the linkage. Use a 10mm wrench on the linkage to hold it from rotating. Then use a 27mm wrench on the cover to snug it up against the linkage. Do not over tighten the cover, it is made from aluminum and will strip easily.

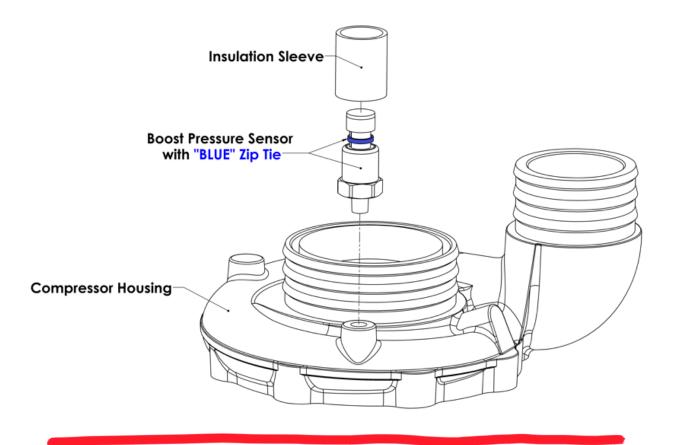




Pressure Sensor Mounting Instructions:

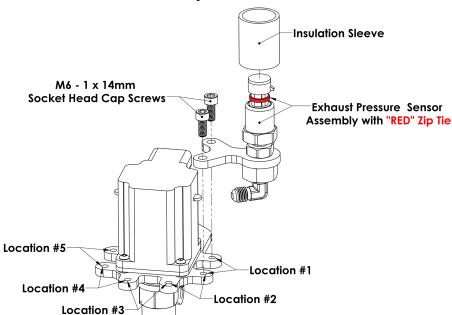


Step #1: Fasten the boost pressure sensor with "BLUE" zip tie identifier into the compressor housing, use Teflon tape on the threads of the sensor to ensure a proper seal. Once installed, place the pressure sensor insulation sleeve over the pressure sensor.

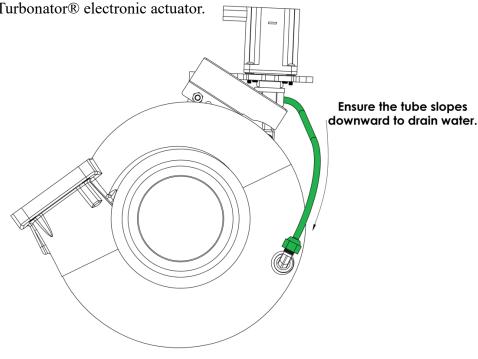




Step #2: Fasten the exhaust pressure sensor assembly with "RED" zip tie identifier to the Turbonator® electronic actuator bracket using the provided $M6 - 1 \times 14$ mm socket head cap screws. There are 5 possible mounting locations. Try mounting the assembly in location #1 first, if it does not clear surrounding components then try the next mounting location until you find the location that works on your application. Once installed, place the pressure sensor insulation sleeve over the pressure sensor.



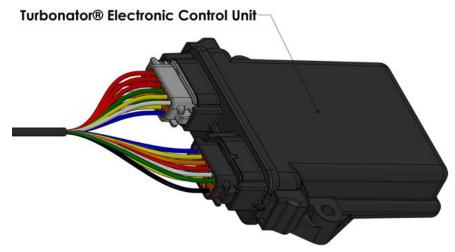
Step #3: Route the steel tubing from the exhaust pressure sensor assembly to the Turbonator® housing. Ensure the steel tube runs down from the pressure sensor to the turbine housing fitting. Condensation can accumulate in the tube, and it must drain away from the exhaust pressure sensor. If condensation accumulates in the exhaust pressure sensor the sensor can be permanently damaged. Make sure the steel tube clears the allowable movement of the Turbonator® electronic actuator.



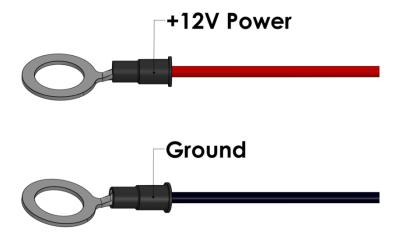


2007.5-2024 6.7L Ram Cummins (OEM Turbo Not Deleted):

Step #1: Mount the Turbonator® electronic control unit on the driver's side of the engine bay away from the engine block. Usually on top of your fuse box.



Step #2: Connect the wire harness red +12V power wire, and black ground wire to your truck's battery terminals. (WARNING: The Turbonator® electronic control requires +12V power to function properly. Double check the voltage of your power supply with a multimeter before you make these connections.)

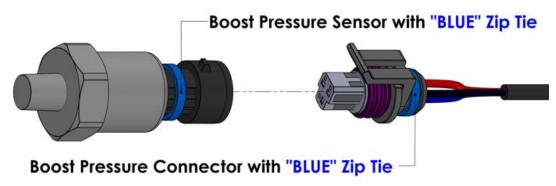


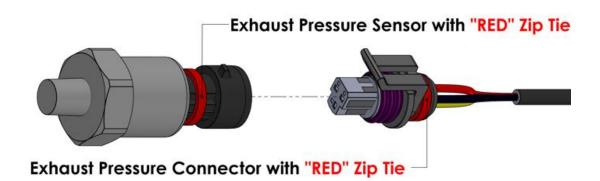
Step #3: Attach the wire harness white ignition/accessory power wire into any of your trucks +12V ignitioncontrolled wires usually located in your fuse box.



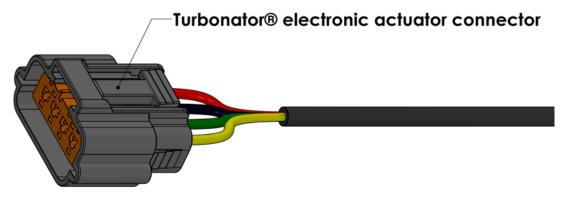


Step #4: Connect the wire harness boost pressure connector with "BLUE" zip tie identifier to the previously mounted boost pressure sensor with "BLUE" zip tie identifier (the sensor mounted to the compressor housing.) Then connect the wire harness exhaust pressure connector with "RED" zip tie identifier to the previously mounted exhaust pressure sensor with "RED" zip tie identifier (the sensor mounted to the actuator bracket.) (WARNING: Double check that the right connector and sensor are connected as stated above!!! The Turbonator® electronic control software requires that this connection be made correctly to operate properly!!!)



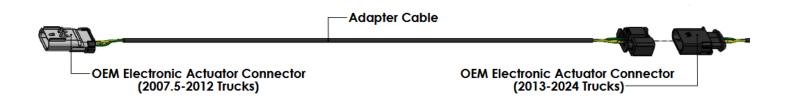


Step #5: Connect the wire harness Turbonator® electronic actuator connector to the Turbonator® electronic actuator.

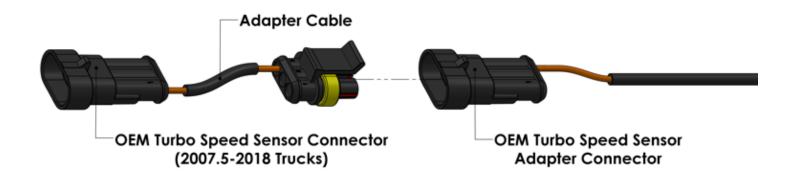




Step #6: Connect the wire harness OEM electronic actuator connector into your truck's OEM wire harness in place of the OEM electronic actuator. All harnesses come with the OEM electronic actuator connector for 2013-2024 trucks. The harness also comes with a pre-installed OEM electronic actuator adapter cable for 2007.5-2012 trucks. If your truck is a 2013-2024 remove the adapter cable as it is not needed for your application.



Step #7: Connect the wire harness OEM turbo speed sensor connector into your truck's OEM wire harness in place of the OEM turbo speed sensor. The harness will come with a preinstalled adapter cable for all the 2007.5-2018 trucks.

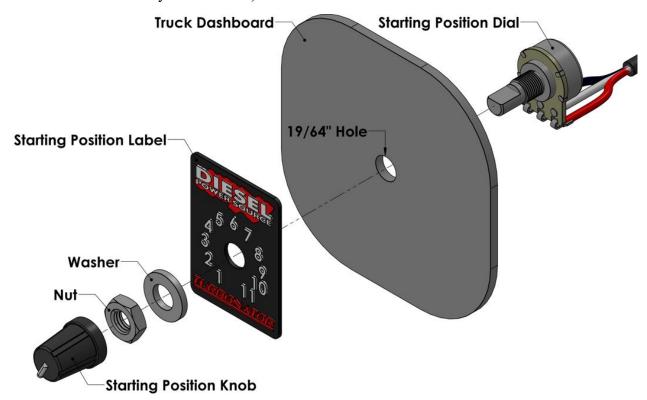


Step #8: Remove the preinstalled starting position cable with dial from the main harness.

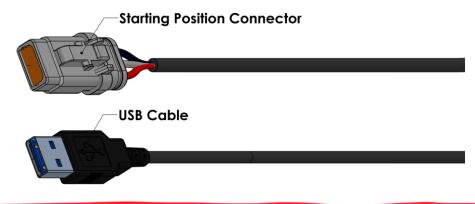




Step #9: Using the starting position label as a guide. Choose a location on the dashboard of your truck where you would like to mount the starting position dial for easy access while driving. Once a location has been determined use a 19/64" drill bit to drill a hole for the dial to be mounted through. Clean up the hole and stick the label over the previously drilled hole. Pass the starting position dial through the hole, and use the provided washer, and nut to secure the dial to the dashboard. Put the knob on the dial and rotate it all the way to the left. Once the dial stops rotating, you're in starting position #1. At this point make sure the dial is pointing to position #1 on the label. If it is not you may need to rotate the dial to align properly with the label. (WARNING: When tightening the dial to the dashboard do not hold the wires / terminals of the dial to prevent it from turning but hold the body of the dial. Holding the wires during this process could stress and break the wires / terminals from the body of the dial!!!)

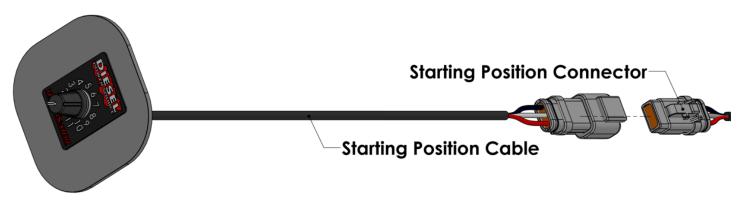


Step #10: Pass the wire harness starting position connector, and USB cable through the driver's side firewall and into the cab of your truck.





Step #11: Connect the wire harness starting position connector that was previously passed through the firewall of your truck to the starting position cable. Route the wires behind the dash of your truck and to the location where you mounted the starting position cable with the dial.



Step #12: Keep the USB cable out for easy access. It will be used for initial testing once the installation of your kit is complete.



Step #13: Your harness will contain an orange wire that will not be used in your application. Make sure to tape off the end of this wire with electrical tape to create a weather tight seal.

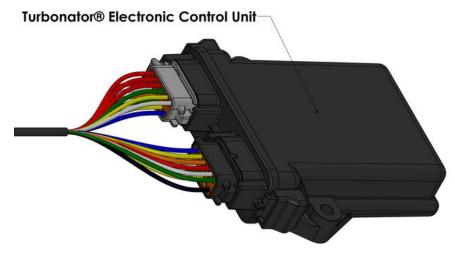


Step #14: Use zip ties to secure any loose wires. Make sure none of the wires are near hot surfaces or any snag points. Improper installation of the harness will void warranty.

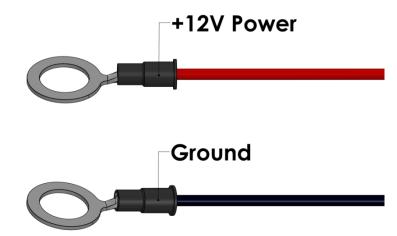


1998.5-2007 24V & 2007.5-2018 6.7L Ram Cummins (OEM Turbo Deleted):

Step #1: Mount the Turbonator® electronic control unit on the driver's side of the engine bay away from the engine block. Usually on top of your fuse box.



<u>Step #2:</u> Connect the wire harness <u>red</u> +12V power wire, and <u>black</u> ground wire to your truck's battery terminals. (<u>WARNING:</u> The Turbonator® electronic control requires +12V power to function properly. Double check the voltage of your power supply with a multimeter before you make these connections.)

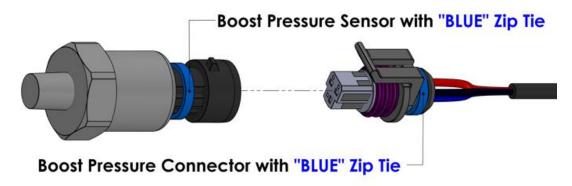


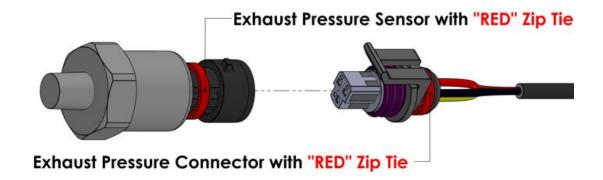
<u>Step #3:</u> Attach the wire harness <u>white</u> ignition/accessory power wire into any of your trucks +12V ignition-controlled wires usually located in your fuse box.



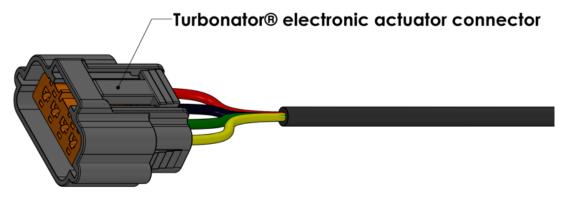


Step #4: Connect the wire harness boost pressure connector with "BLUE" zip tie identifier to the previously mounted boost pressure sensor with "BLUE" zip tie identifier (the sensor mounted to the compressor housing.) Then connect the wire harness exhaust pressure connector with "RED" zip tie identifier to the previously mounted exhaust pressure sensor with "RED" zip tie identifier (the sensor mounted to the actuator bracket.) (WARNING: Double check that the right connector and sensor are connected as stated above!!! The Turbonator® electronic control software requires that this connection be made correctly to operate properly!!!)





Step #5: Connect the wire harness Turbonator® electronic actuator connector to the Turbonator® electronic actuator.

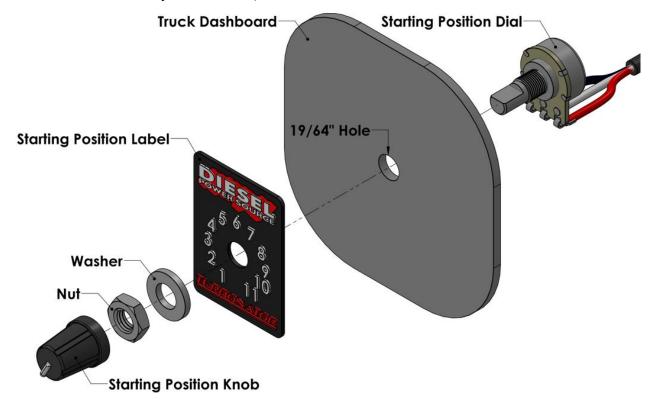




Step #6: Remove the preinstalled starting position cable with dial from the main harness.

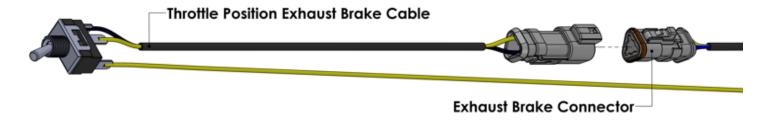


Step #7: Using the starting position label as a guide. Choose a location on the dashboard of your truck where you would like to mount the starting position dial for easy access while driving. Once a location has been determined use a 19/64" drill bit to drill a hole for the dial to be mounted through. Clean up the hole and stick the label over the previously drilled hole. Pass the starting position dial through the hole, and use the provided washer, and nut to secure the dial to the dashboard. Put the knob on the dial and rotate it all the way to the left. Once the dial stops rotating, you're in starting position #1. At this point make sure the dial is pointing to position #1 on the label. If it is not you may need to rotate the dial to align properly with the label. (WARNING: When tightening the dial to the dashboard do not hold the wires / terminals of the dial to prevent it from turning but hold the body of the dial. Holding the wires during this process could stress and break the wires / terminals from the body of the dial!!!)

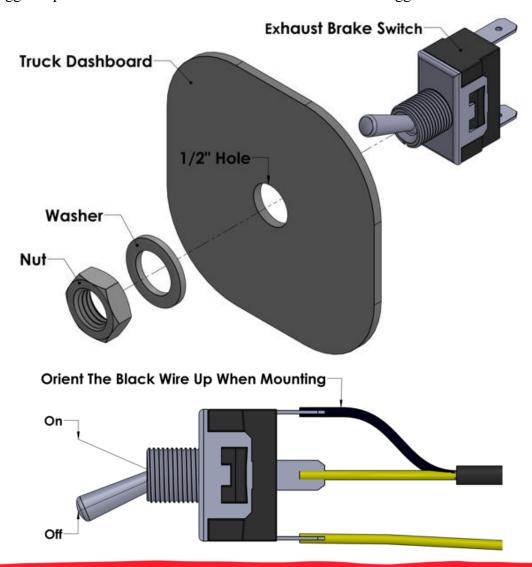




Step #8: Remove the preinstalled throttle position exhaust brake cable from the main harness.

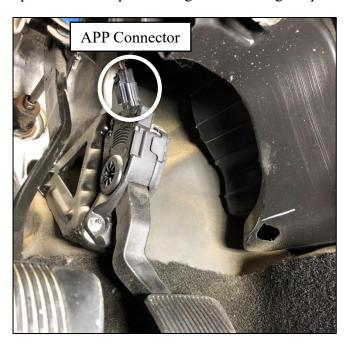


Step #9: Choose a location on the dashboard of your truck where you would like to mount the exhaust brake switch for easy access while driving. Once a location has been determined use a 1/2" drill bit to drill a hole for the switch to be mounted through. Pass the switch through the hole and use the provided washer, and nut to secure the switch to the dash. When mounting the switch orients it such that the black wire soldered to the switch terminal is pointed upward. Orienting the switch this way will cause the exhaust brake to turn on when the switch is toggled up and turn the exhaust brake off when the switch is toggled down.





Step #10: Locate the factory Accelerator Pedal Position (APP) sensor. Unplug the factory APP connector by pressing the release button. Carefully peel back the protective sheathing to expose about 1 ½ inches of wires. Be careful to not cut into the insulation on the individual wires. On the factory APP plug, locate the sensor signal wire (see table below for wire identification). For 1998.5-2007 & non-emissions 2007.5-2018 Ram Cummins trucks the exhaust braking controller uses the throttle position to activate exhaust braking when you are not throttling and deactivate exhaust braking when the throttle is engaged. The voltage along the wire needs to change from approximately 0.4 volts at idle, and 4.5 volts when the pedal goes from idle to fully depressed. Once the sensor signal wire has been located. Tap the yellow throttle position signal wire connected to the exhaust brake switch into your specific throttle position signal wire using the provided wiretap.





Throttle Position Signal Wire

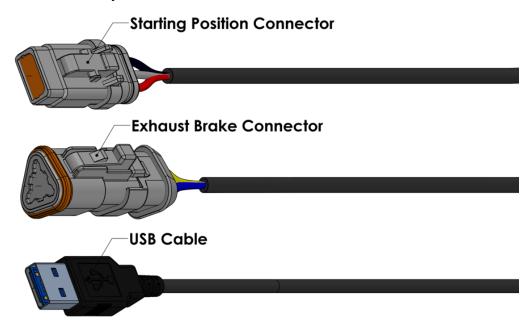




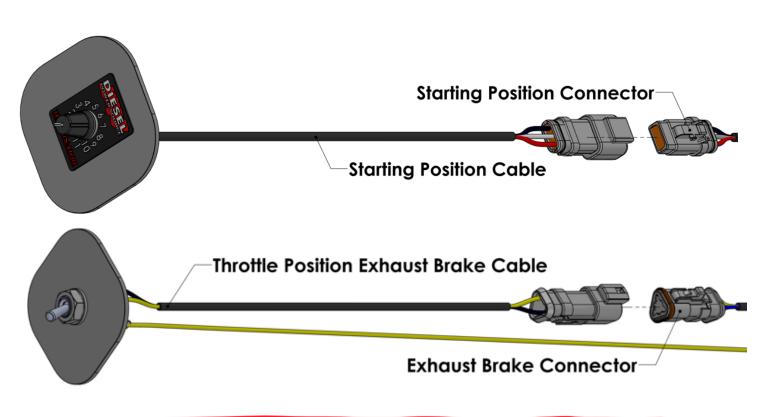
| APP Signal Wire Identification Table for Dodge Cummins | | |
|--|------------------------------------|--|
| 1996-1997 | Dark blue wire | |
| 1998 | Orange wire with dark blue stripe | |
| 1999-2002 | Light blue wire with black stripe | |
| 2003 | Yellow wire | |
| 2004-2007 | Brown wire with white stripe | |
| 2007.5 – 2009 | Brown wire with white stripe | |
| 2010 – 2012 | Brown wire with light green stripe | |
| 2013 – 2014 | Brown wire with light green stripe | |
| 2015 – 2018 | Brown wire with white stripe | |



Step #11: Pass the starting position connector, exhaust brake connector, and USB cable through the driver side firewall and into the cab of your truck.



Step #12: Connect the wire harness starting position connector and exhaust brake connector that were previously passed through the firewall of your truck to the previously mounted starting position cable and throttle position exhaust brake cable.





Step #13: Keep the USB cable out for easy access. It will be used for initial testing once the installation of your kit is complete.



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Step #14: Your harness will contain an orange wire that will not be used in your application. Make sure to tape off the end of this wire with electrical tape to create a weather tight seal.

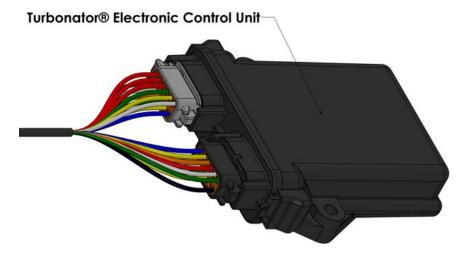


Step #15: Use zip ties to secure any loose wires. Make sure none of the wires are near hot surfaces or any snag points. Improper installation of the harness will void warranty.

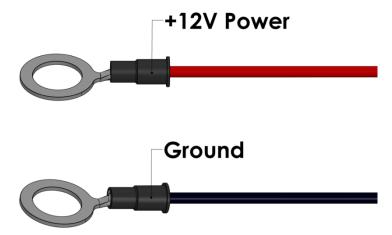


1989-1998 12V Ram Cummins:

Step #1: Mount the Turbonator® electronic control unit on the driver's side of the engine bay away from the engine block. Usually on top of your fuse box.



<u>Step #2:</u> Connect the wire harness <u>red</u> +12V power wire, and <u>black</u> ground wire to your truck's battery terminals. (<u>WARNING:</u> The Turbonator® electronic control requires +12V power to function properly. Double check the voltage of your power supply with a multimeter before you make these connections.)

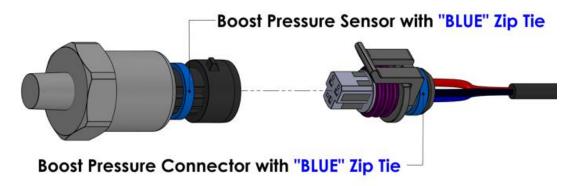


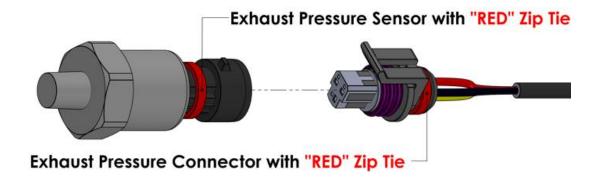
<u>Step #3:</u> Attach the wire harness <u>white</u> ignition/accessory power wire into any of your trucks +12V ignition-controlled wires usually located in your fuse box.



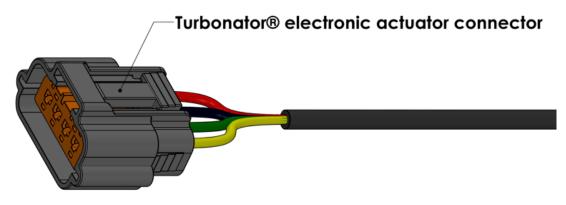


Step #4: Connect the wire harness boost pressure connector with "BLUE" zip tie identifier to the previously mounted boost pressure sensor with "BLUE" zip tie identifier (the sensor mounted to the compressor housing.) Then connect the wire harness exhaust pressure connector with "RED" zip tie identifier to the previously mounted exhaust pressure sensor with "RED" zip tie identifier (the sensor mounted to the actuator bracket.) (WARNING: Double check that the right connector and sensor are connected as stated above!!! The Turbonator® electronic control software requires that this connection be made correctly to operate properly!!!)





<u>Step #5:</u> Connect the wire harness <u>Turbonator® electronic actuator connector</u> to the Turbonator® electronic actuator.

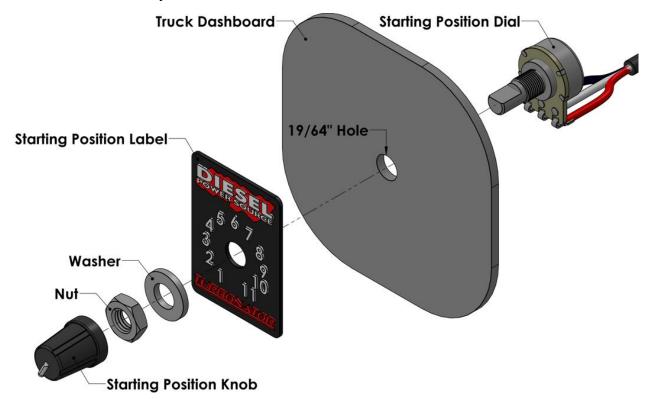




Step #6: Remove the preinstalled starting position cable with dial from the main harness.

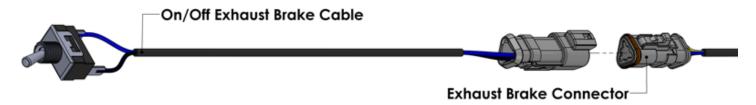


Step #7: Using the starting position label as a guide. Choose a location on the dashboard of your truck where you would like to mount the starting position dial for easy access while driving. Once a location has been determined use a 19/64" drill bit to drill a hole for the dial to be mounted through. Clean up the hole and stick the label over the previously drilled hole. Pass the starting position dial through the hole, and use the provided washer, and nut to secure the dial to the dashboard. Put the knob on the dial and rotate it all the way to the left. Once the dial stops rotating, you're in starting position #1. At this point make sure the dial is pointing to position #1 on the label. If it is not you may need to rotate the dial to align properly with the label. (WARNING: When tightening the dial to the dashboard do not hold the wires / terminals of the dial to prevent it from turning but hold the body of the dial. Holding the wires during this process could stress and break the wires / terminals from the body of the dial!!!

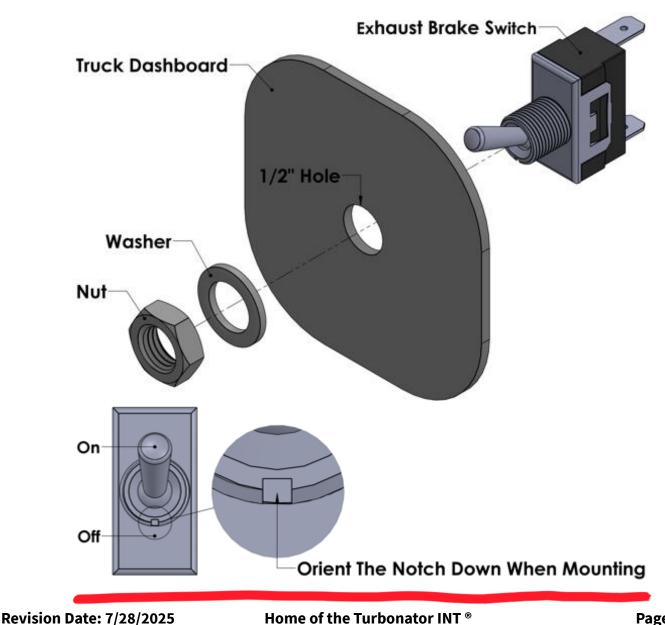




Step #8: Remove the preinstalled on/off exhaust brake cable from the main harness.

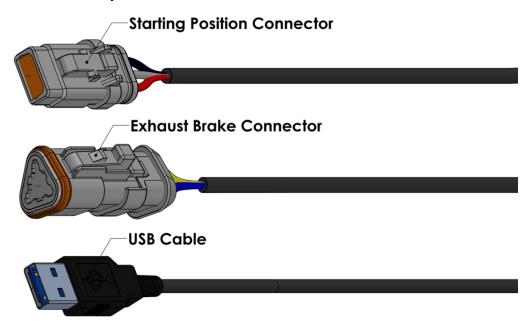


Step #9: Choose a location on the dashboard of your truck where you would like to mount the exhaust brake switch for easy access while driving. Once a location has been determined use a 1/2" drill bit to drill a hole for the switch to be mounted through. Pass the switch through the hole and use the provided washer, and nut to secure the switch to the dash. When mounting the switch orient it such that the notch on the threaded shaft of the switch points downward. Orienting the switch this way will cause the exhaust brake to turn on when the switch is toggled up and turn the exhaust brake off when the switch is toggled down.

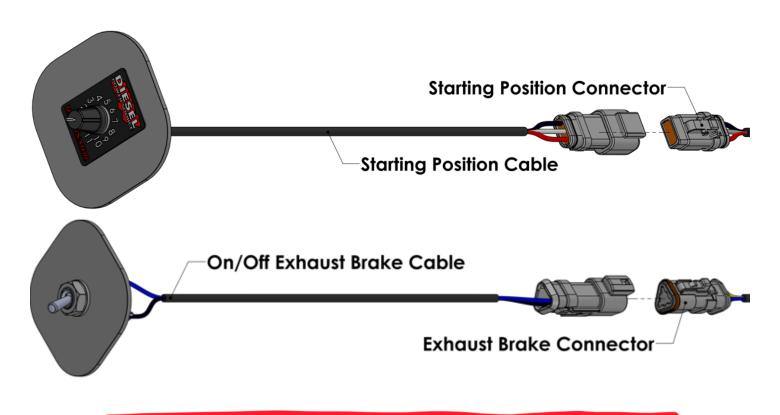




Step #10: Pass the starting position connector, exhaust brake connector, and USB cable through the driver side firewall and into the cab of your truck.



Step #11: Connect the wire harness starting position connector and exhaust brake connector that were previously passed through the firewall of your truck to the previously mounted starting position cable and throttle position exhaust brake cable.





Step #12: Keep the USB cable out for easy access. It will be used for initial testing once the installation of your kit is complete.



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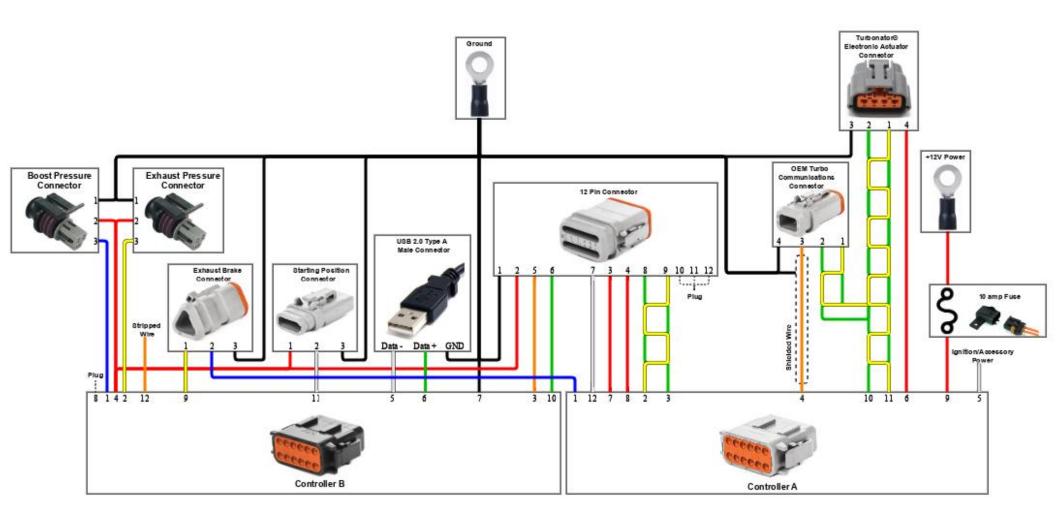
Step #13: Your harness will contain an orange wire that will not be used in your application. Make sure to tape off the end of this wire with electrical tape to create a weather tight seal.



Step #14: Use zip ties to secure any loose wires. Make sure none of the wires are near hot surfaces or any snag points. Improper installation of the harness will void warranty.

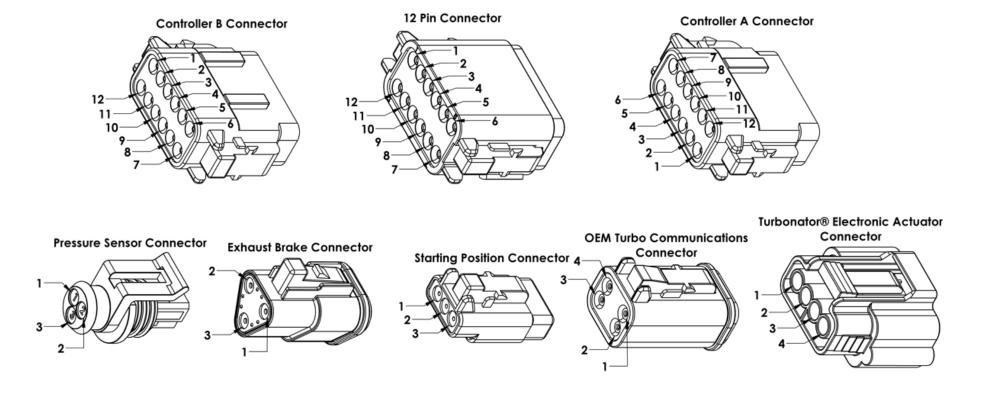


Main Wire Harness Schematic:



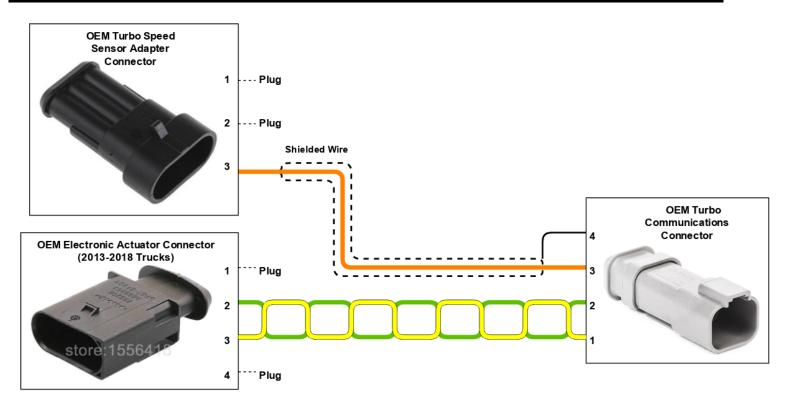


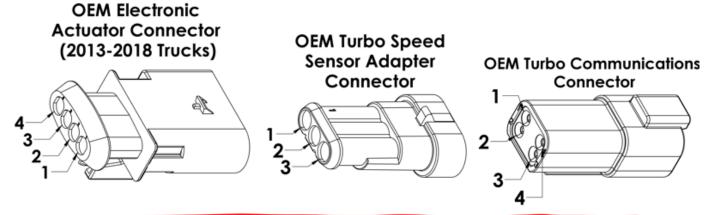
Main Wire Harness Connector Pinout:





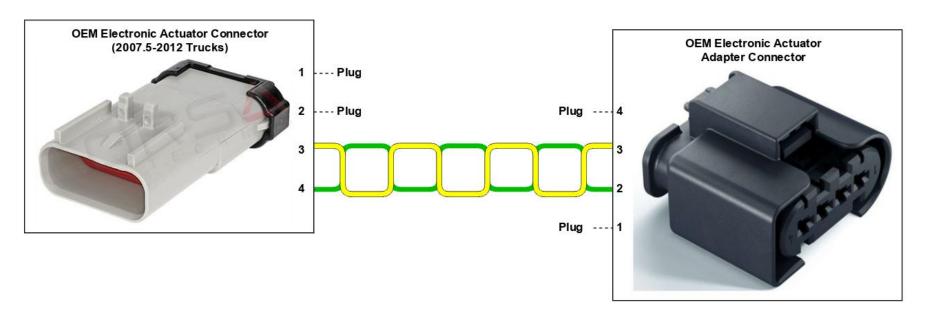
OEM Turbo Communications Cable Schematic & Connector Pinouts:



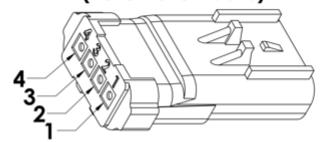




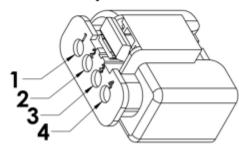
OEM Electronic Actuator Adapter Cable Schematic & Connector Pinouts:



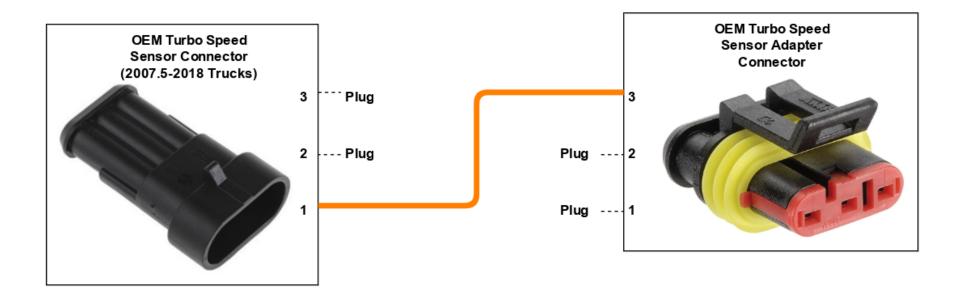
OEM Electronic Actuator Connector (2013-2018 Trucks)



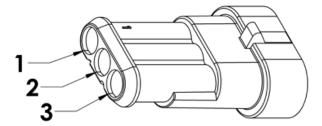
OEM Electronic Actuator Adapter Connector



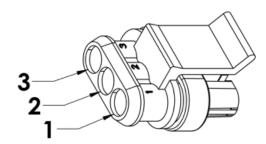




OEM Turbo Speed Sensor Connector (2007.5-2018 Trucks)

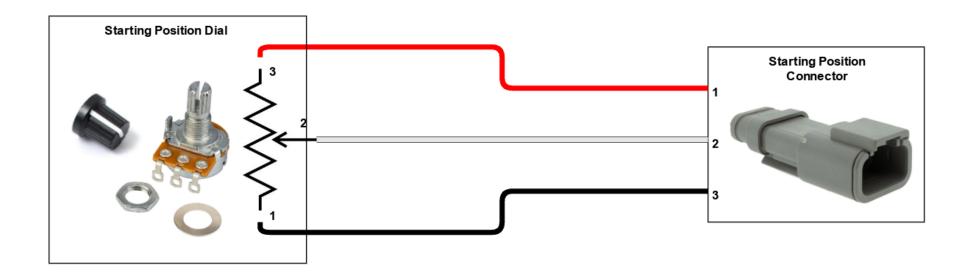


OEM Turbo Speed Sensor Adapter Connector

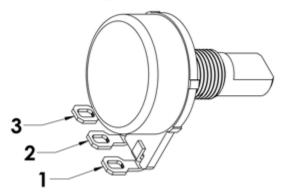




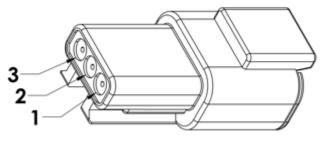
Starting Position Cable Schematic & Connector Pinouts:



Starting Position Dial

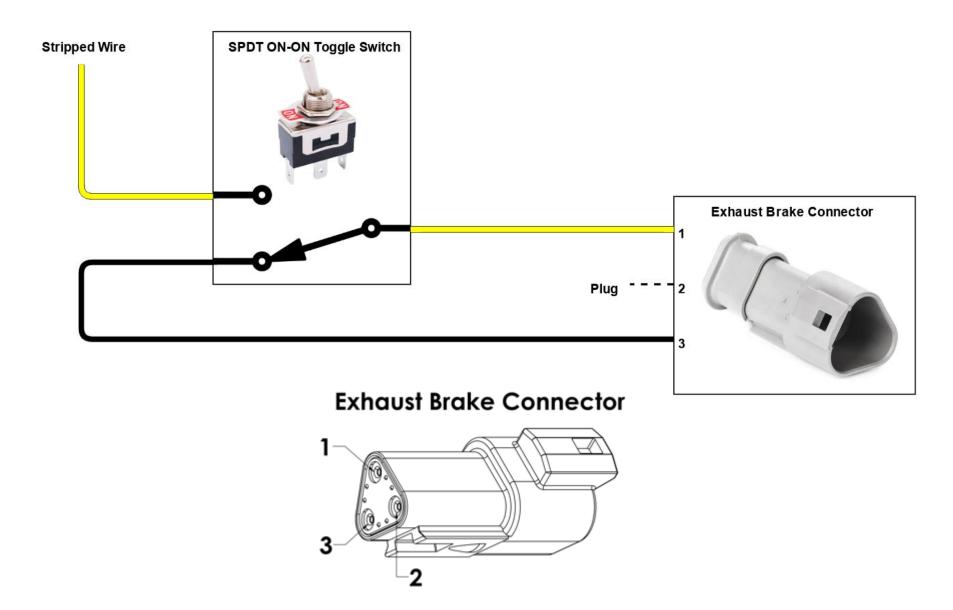


Starting Position Connector



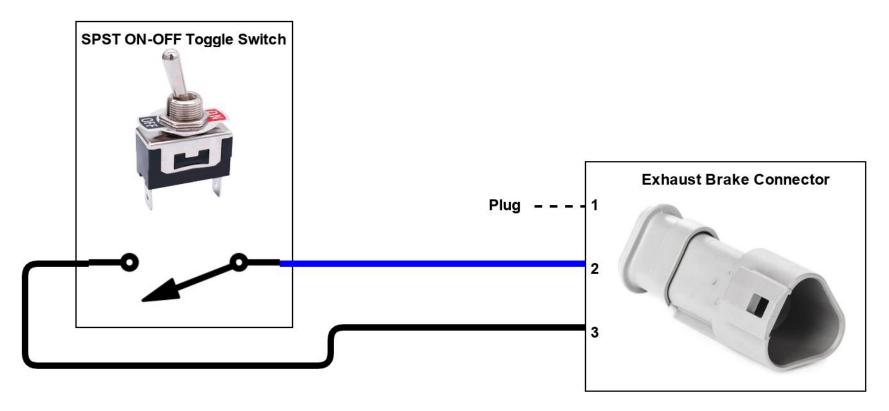


Throttle Position Exhaust Brake Cable Schematic & Connector Pinouts:

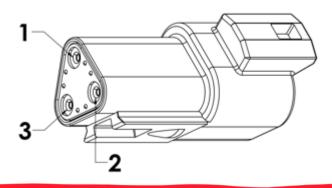




On/Off Exhaust Brake Cable Schematic & Connector Pinouts:



Exhaust Brake Connector





Windows 10 or 11 DPS Data Logger Download Instructions:

Step #1: Using a web browser follow the link listed below to the Diesel Power Source "Install Instructions | Product Support" webpage.

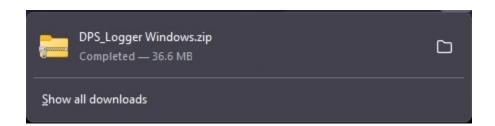
https://www.dieselpowersource.com/install-instructions-product-support/

Step #2: Scroll down the "Install Instructions | Product Support" webpage to the "DPS Logger" section. Under this section there will be two links to download the data logger. Make sure to select the "DPS Logger (Windows)" link. If you select the other link for MAC operating systems, it will not work with your windows computer. Once selected a "DPS Logger Windows" compressed .zip folder will download to your computer.

DPS LOGGER

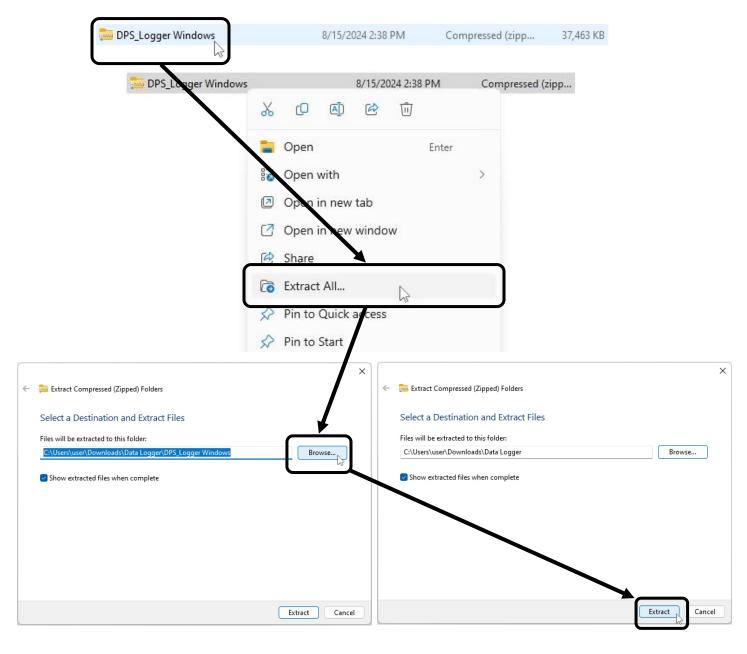
DPS Logger (MAC)





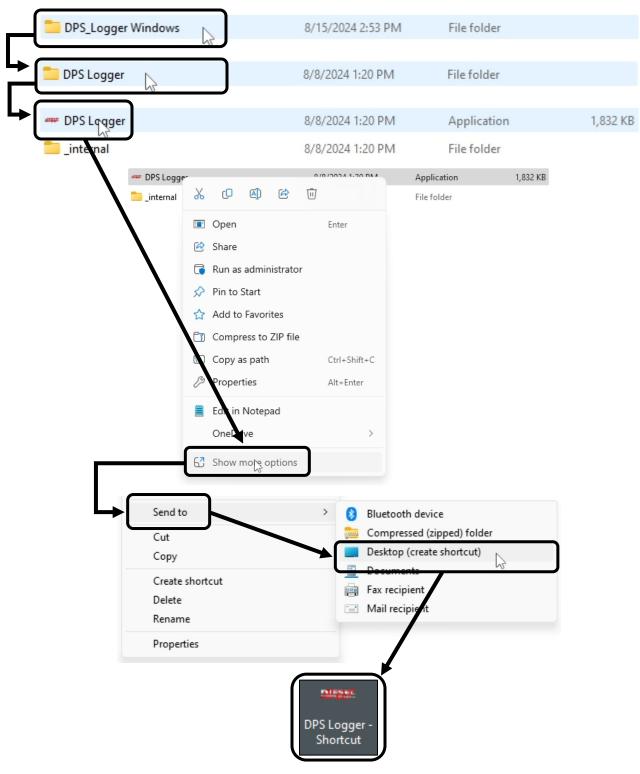


<u>Step #3:</u> Once the DPS data logger has been downloaded from the website. Locate the "<u>DPS_Logger Windows</u>" compressed .zip file in your computer's download folder. Once located "<u>right click</u>" on the "<u>DPS_Logger Windows</u>" file and select "<u>Extract All...</u>". You will now select the file path where you would like the data logger to be saved on your computer. Select "<u>Browse...</u>" and choose the location where you would like to save the datalogger. Make sure to remember your chosen file location to locate it in the next step. Once the file location has been chosen select "<u>Extract</u>". At this time the data logger will be extracted and placed into the file location you previously chose.



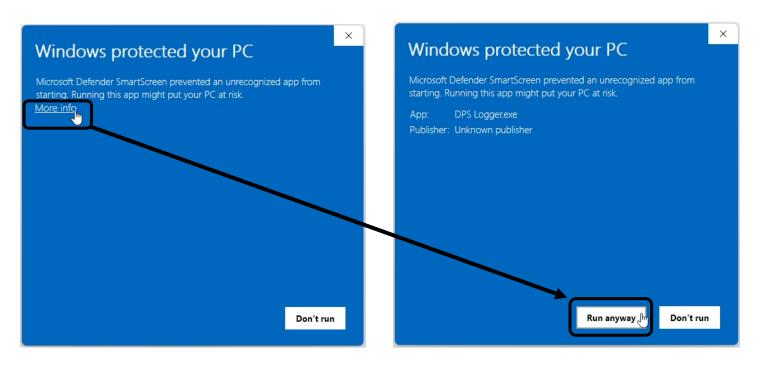


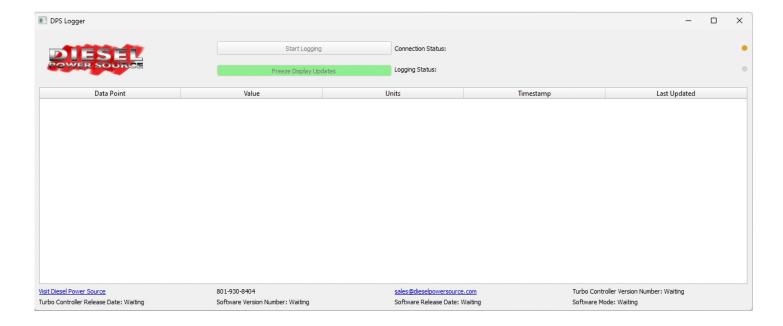
<u>Step #4:</u> Locate and open the extracted "*DPS_Logger Windows*" folder within the file location you chose in the previous step. Now open the "*DPS Logger*" folder, once the folder is open "*right click*" on the "*DPS Logger*" application and select "*Show more options*". Then select "*Send to*" and lastly select "*Desktop*". The data logger can now be seen on your computer's desktop with the Diesel Power Source logo.





<u>Step #5:</u> Locate the DPS Logger application on your computer's desktop and open the application. When you open the application for the first time your computer may open a window saying, "Windows protected your PC". If this window appears select "More info", and then select "Run anyway". At this time the data longer has been downloaded to your computer and it should appear on your computer

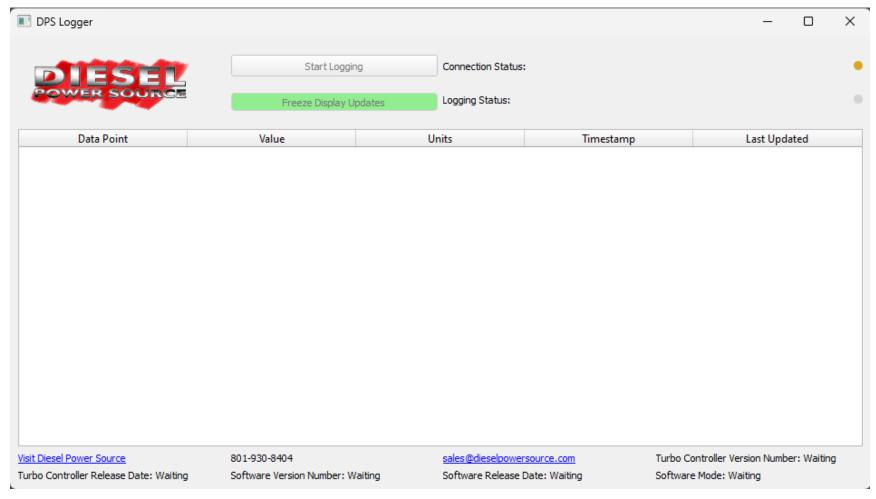






DPS Data Logger Users Guide:

The DPS data logger is used to capture and log live data from your Turbonator VGT electronic control unit. The data logger can be used as you are driving to monitor live data, while also logging the data to a .CSV file format for later inspection. If you suspect any problems with your electronic VGT turbo Diesel Power Source requires a copy of any data logs that were recorded while the problem was present. This will allow our team to quickly and easily diagnose the problem. Please follow the information below to become familiar with the DPS data logger.





• To open and start viewing live data through the DPS data logger you must follow the procedure. 1st: Open the data logger by clicking on the desktop icon that you installed in the previous steps. The data logger will first appear in a minimized screen but can be expanded to fill your computer screen. 2nd: Connect the wire harness USB cable to your computer. 3rd: Turn your truck on. The data logger will automatically detect and connect to your electronic control unit and start displaying live data. (WARNING: Never connect the USB cable to your computer or open the data logger while your truck is running. Doing so will reset your controller and throw codes. Always follow the procedure presented above when connecting, opening, and using the data logger.)







• Once your <u>truck is turned on</u> and the <u>USB cable is connected</u> the "*Connection Status:*" indicator at the top of the data logger will start blinking green meaning the electronic control unit is connected. If the data logger does not detect the electronic control unit, the connection status indicator will not blink and remain yellow.

| | Electronic Control Unit Connected = Blinking Green Indicator | |
|--------------|--|---|
| Connection S | tatus: | • |
| | Electronic Control Unit Not Connected = Yellow Indicator | |
| Connection S | tatus: | • |



• If the Connection Status indicator shows that your electronic control unit is connected live data will be displayed in the center of the screen and will be separated into the following columns: *Data Point, Value, Units, Timestamp,* and *Last Update*. The image below shows how the live data will appear. (Note: Your controller may display different data points than what is pictured in the image below, the image is just a reference.)

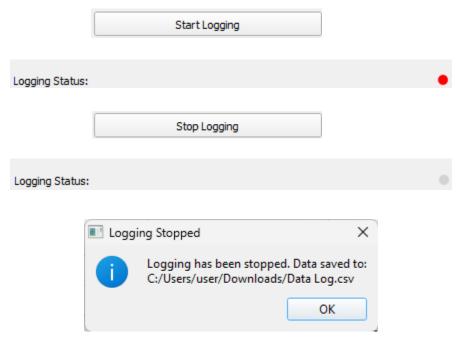
| | Data Point | Value | Units | Timestamp | Last Updated |
|----|---------------------------------|-------|-------|---------------------|--------------|
| 1 | Boost Pressure | 0.01 | PSI | 2024-08-09 14:59:01 | Just now |
| 2 | Exhaust Pressure | 0.01 | PSI | 2024-08-09 14:59:01 | Just now |
| 3 | Boost Voltage | 0.00 | V | 2024-08-09 14:59:01 | Just now |
| 4 | Exhaust Voltage | 0.00 | V | 2024-08-09 14:59:01 | Just now |
| 5 | HD1 Actuator Commanded Position | 7.50 | % | 2024-08-09 14:59:01 | Just now |
| 6 | HD1 Actuator Feedback | 7.50 | % | 2024-08-09 14:59:01 | Just now |
| 7 | HD1 Actuator Load | 2 | % | 2024-08-09 14:59:01 | Just now |
| 8 | Simulated Turbo Speed | 18000 | RPM | 2024-08-09 14:59:01 | Just now |
| 9 | Engine Brake | 0.00 | V | 2024-08-09 14:59:01 | Just now |
| 10 | Engine Brake State | OFF | | 2024-08-09 14:59:01 | Just now |
| 11 | Starting Position | 1 | | 2024-08-09 14:59:01 | Just now |
| 12 | Power Cycles | 0 | | 2024-08-09 14:59:01 | Just now |

• If you wish to freeze the live data being displayed you can select the green "Freeze Display Updates" button at the top of the screen. Once selected the live data will be frozen and the button will turn red and change to the "Unfreeze Display Updates" button. To start displaying the live data once again select the red "Unfreeze Display Updates" button.





• To start a data log, select the "Start Logging" button at the top of the screen. A window will appear where you will choose the file name and location where the data log will be saved on your computer. Once you select "Save" the data logger will start recording the live data into a .CSV file format. At this point the "Logging Status:" indicator will start blinking red meaning that you are currently recording a data log. To stop the data log, select the "Stop Logging" button at the top of the screen. A window will appear warning you that you are about to stop logging. It will also show you the file location of your recorded data log. If you want to stop logging, select "OK." Once you stop logging the "Logging Status:" indicator will stop blinking and won't display any color.



• At the bottom of the data logger there is a link to the Diesel Power Source website, phone number, and email address. These can be used to quickly contact our team if any issues arise during the logging process. You will also see your specific Turbo Controller Version Number, Turbo Controller Release Date, Software Version Number, Software Release Date, and Software Mode. This information can be used to help identify what electronic control unit and software you received with your order.

<u>Visit Diesel Power Source</u> 801-930-8404 <u>sales@dieselpowersource.com</u> Turbo Controller Version Number: Waiting
Turbo Controller Release Date: Waiting Software Version Number: Waiting Software Release Date: Waiting



Starting Position Dial Test:

The starting position dial that is mounted in the cab of your truck allows you to make changes to the performance of your Turbonator® VGT housing while driving. You have 11 dial positions to choose from. Each dial position changes the starting position (VGT vane location with no pressure readings) and operation (how the VGT vanes open with pressure readings). As you increase the dial position you will increase the starting position of the VGT vanes. Also increasing the dial position increases how quickly the vanes open during normal operation. You the driver get to determine which starting position is best for your specific set up and driving style.

<u>Step #1:</u> 1st: Open the DPS data logger application. 2nd: connect the USB to your computer. 3rd: turn your truck power on. (<u>WARNING</u>: Never connect the USB cable to your computer or open the data logger while your truck is running. Doing so will reset your controller and throw codes. Always follow the procedure presented above when connecting, opening, and using the data logger.)

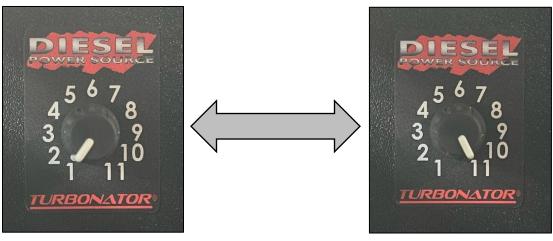


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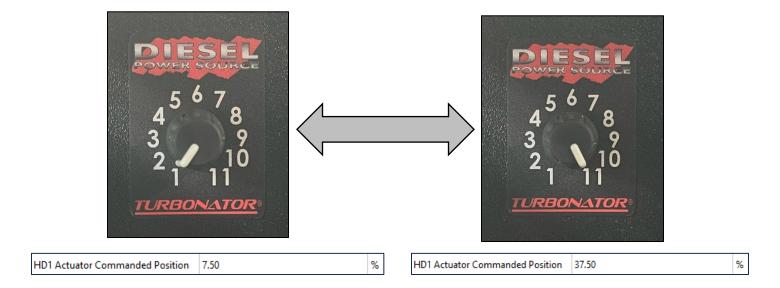
<u>Step #2:</u> Locate the "*Starting Position*" variable within the data logger. This variable displays the state of the starting position dial located in the cab of your truck. Test that this variable changes from 1 to 11 as you change the position of the dial.



Starting Position 1 Starting Position 11



<u>Step #3:</u> Locate the "*HD1 Actuator Commanded Position*" variable within the data logger. "*HD1 Actuator Commanded Position*" shows the % open position being commanded to the actuator by the electronic control unit. Test that this variable increases in value as you increase the position of the dial. (**Note:** The commanded actuator positions shown below might be different for your application and are just for reference.)



Step #4: Now that you have tested your starting position dial with the data logger. Take your truck for a test drive, during the test drive try accelerating from a stopped position while changing the starting position between runs. This will help you to determine which dial position gives your truck the best spool up. Next take your truck on the highway and test different dial positions. You might use a different dial position depending on the type of driving you're doing.

<u>Step #5:</u> If the starting position dial isn't behaving as described above. Send us a data log of the issue so our team can diagnose the problem and resolve the issue.



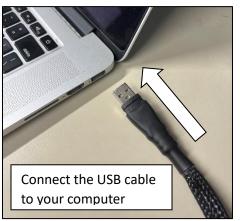
Emissions Compliant 2007.5-2018 24V Ram Cummins Exhaust Brake Test:

For emissions complaint 2007.5-2018 24V Ram Cummins the Diesel Power Source electronic control unit uses your truck's existing signals to engage exhaust braking within the Turbonator® VGT housing. This means you can use your truck's existing exhaust brake button to control the Turbonator® VGT housing's exhaust brake functionality without the need for an external switch.

Step #1: 1st: Open the DPS data logger application. 2nd: connect the USB to your computer. 3rd: turn your truck power on. (WARNING: Never connect the USB cable to your computer or open the data logger while your truck is running. Doing so will reset your controller and throw codes. Always follow the procedure presented above when connecting, opening, and using the data logger.)



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Step #2: Locate the "Exhaust Brake State" and "HD1 Actuator Commanded Position" variables within the data logger. The "Exhaust Brake State" shows whether the exhaust brake is turned on or off. The "HD1 Actuator Commanded Position" shows the commanded position of the electronic actuator as a % open value produced by the electronic control unit.

Step #3: Take your truck for a test drive on a route where you regularly use exhaust braking. During your test drive start with your exhaust brake turned off and watch the data logger. The "Exhaust Brake State" should display "OFF", and the "HD1 Actuator Commanded Position" should fluctuate opening and closing based on the controls of the electronic control unit. When you are ready to test exhaust braking turn on your truck's exhaust brake switch. When your truck commands the exhaust brake the "Exhaust Brake State" should display "ON" and the "HD1 Actuator Commanded Position" should go to "0%" open. At this point the VGT housing is performing its exhaust braking sequence.

| HD1 Actuator Commanded Position | 37.50 | % |
|---------------------------------|-------|---|
| Exhaust Brake State | OFF | |
| HD1 Actuator Commanded Position | 0.00 | % |
| Exhaust Brake State | ON | |

Step #4: If exhaust braking isn't behaving as described above. Send us a data log of the issue so our team can diagnose the problem and resolve the issue.

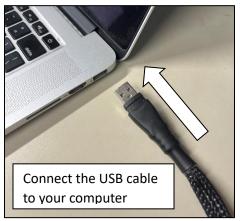


1998.5-2007 24V & Deleted 2007.5-2018 24V Ram Cummins Exhaust Brake Test:

1998.5-2007 24V & Deleted 2007.5-2018 24V Ram Cummins the Diesel Power Source electronic control unit uses your truck's throttle position sensor to engage exhaust braking within the Turbonator® VGT housing. The external switch that you mounted on your dashboard allows you to engage and completely disengage the throttle position exhaust braking functionality. When the external switch is engaged the exhaust brake turns on when you let off the throttle and the exhaust brake turn off when you engage the throttle. When the switch is disengaged the exhaust brake is turned off no matter the throttle position.

<u>Step #1:</u> 1st: Open the DPS data logger application. 2nd: connect the USB to your computer. 3rd: turn your truck power on. (<u>WARNING</u>: Never connect the USB cable to your computer or open the data logger while your truck is running. Doing so will reset your controller and throw codes. Always follow the procedure presented above when connecting, opening, and using the data logger.)







Step #2: Locate the "Throttle Position Voltage", "Exhaust Brake State" and "HD1 Actuator Commanded Position" variables within the data logger. The "Throttle Position Voltage" shows the voltage of your throttle position sensor as seen by the electronic control unit. The "Exhaust Brake State" shows whether the exhaust brake is turned on or off. Lastly the "HD1 Actuator Commanded Position" shows the commanded position of the electronic actuator as a % open value produced by the electronic control unit.

<u>Step #3:</u> With your truck parked and the exhaust brake switch turned off. The "*Throttle Position Voltage*" should always read "0.00V" even if your throttle is engaged. The "*Exhaust Brake State*" should read "OFF", and the "*HD1 Actuator Commanded Position*" should be a % open value greater than "0%".



| HD1 Actuator Commanded Position | 37.50 | % |
|---------------------------------|-------|---|
| Throttle Position Voltage | 0.00 | ٧ |
| Exhaust Brake State | OFF | |



Step #4: Now turn the exhaust brake switch on without engaging the throttle. The "Throttle Position Voltage" should read a value from "0.40V - 0.50V". The "Exhaust Brake State" should read "ON" and the "HD1 Actuator Commanded Position" should read "0%" open. At this point the VGT housing is performing its exhaust braking sequence.



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| HD1 Actuator Commanded Position | 0.00 | % |
|---------------------------------|------|---|
| Throttle Position Voltage | 0.45 | ٧ |
| Exhaust Brake State | ON | |

Step #5: Now engage the throttle. As you do so the "Throttle Position Voltage" should increase in value. The "Exhaust Brake State" should read "OFF" and the "HD1 Actuator Commanded Position" should be a % open value greater than "0%". If you let off the throttle again the exhaust brake should turn on, and turning the switch off again will disengage the exhaust brake completely.

| HD1 Actuator Commanded Position | 37.50 | % |
|---------------------------------|-------|---|
| Throttle Position Voltage | 3.23 | ٧ |
| Exhaust Brake State | OFF | |

Step #6: Take your truck for a test drive on a route where you regularly use exhaust braking. Follow the steps #3 - #5 while driving to test the throttle position exhaust braking functionality. (WARNING: Never engage the exhaust brake switch while using cruise control. Doing so will completely close your VGT's vanes during normal driving conditions and create high EGTs which will damage your truck!!!)

Step #7: If exhaust braking isn't behaving as described above. Send us a data log of the issue so our team can diagnose the problem and resolve the issue.



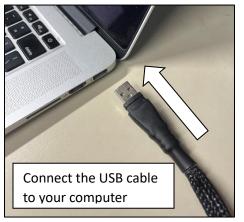
1989-1998 12V Ram Cummins Exhaust Brake Test:

1989-1998 12V Ram Cummins the Diesel Power Source electronic control unit uses the external switch mounted on your dashboard to turn the exhaust brake on or off. You as the driver are responsible for manually turning the exhaust brake on or off while you are driving.

Step #1: 1st: Open the DPS data logger application. 2nd: connect the USB to your computer. 3rd: turn your truck power on. (WARNING: Never connect the USB cable to your computer or open the data logger while your truck is running. Doing so will reset your controller and throw codes. Always follow the procedure presented above when connecting, opening, and using the data logger.)



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Step #2: Locate the "Exhaust Brake State" and "HD1 Actuator Commanded Position" variables within the data logger. The "Exhaust Brake State" shows whether the exhaust brake is turned on or off. The "HD1 Actuator Commanded Position" shows the commanded position of the electronic actuator as a % open value produced by the electronic control unit.

Step #3: With your truck parked and the exhaust brake switch turned off. The "Exhaust Brake State" should read "OFF", and the "HD1 Actuator Commanded Position" should be a % open value greater than "0%". Now turn the exhaust brake switch on. The "Exhaust Brake State" should now read "ON", and the "HD1 Actuator Commanded Position" should read "0%" open. At this point the VGT housing is performing its exhaust braking sequence.

| HD1 Actuator Commanded Position | 37.50 | % |
|---------------------------------|-------|---|
| Exhaust Brake State | OFF | |
| HD1 Actuator Commanded Position | 0.00 | % |
| Exhaust Brake State | ON | |

Step #4: Take your truck for a test drive on a route where you regularly use exhaust braking. Follow step #3 while driving to test the exhaust braking functionality. If exhaust braking isn't behaving as described above. Send us a data log of the issue so our team can diagnose the problem and resolve the issue. (WARNING: Never engage the exhaust brake switch while using cruise control or throttling during normal driving conditions. Doing so will completely close your VGT's vanes and create high EGTs which will damage your truck!!!)